

APP AcrylFiller HQ Fast

Fast-drying two-component acrylic primer

APP Nr 020550-020555

APP AcrylFiller HQ Fast is a two-component UHS-class acrylic primer with high solids content and a short curing time.

It provides excellent adhesion to steel, polyester fillers, and old paint coatings.

Designed for use as a high-build primer or filler primer.

Can also be applied in a wet-on-wet system.

Available in three colors: grey, black, and white.

FEATURES:



Color: black, white, grey



Specific gravity: 1,4 kg/l at + 20°C



Coverage:

High-build primer: 6-7 m²/l

Filler primer: 8-10 m²/l

Wet-on-wet primer: 16-18 m²/l



Time and
energy saving

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APPLICATION:

■ **APP AcrylFiller HQ Fast** is a fast-drying primer with a low content of organic compounds (VOC < 540 g/l) and enhanced covering properties, designed for use as a high-build or filler primer and for wet-on-wet applications.

■ Suitable substrates:

- steel,
- aluminium,
- electro-galvanized steel sheet,
- polyester laminates,
- cataphoresis,
- sanded OEM coatings.

! Note: To increase corrosion resistance, it is recommended to first apply **APP Haftgrund** or **APP 2K Haftgrund** on bare steel and areas sanded to bare metal.



Time and energy saving

ADVANTAGES

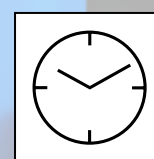
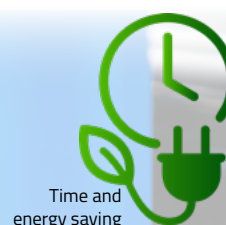
+	Multifunctional use	+	Very short drying time.
+	Suitable for all types of repairs.		
+	Energy saving.	+	Increases the number of repairs in the workshop.

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DRYING TIME:

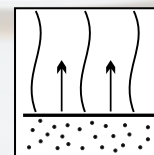
	DRYING TIME		
	High-build primer	Filler primer	Wet-on-wet primer
Min. overcoating time at +20°C	-	-	15 min
Max. overcoating time at +20°C	-	-	60 min
Full cure at +20°C	90-120 min	45-60 min	> 60 min
IR drying	10-15 min	8-12 min	-



45-120 min



8-15 min



At +20°C, subsequent layers can be applied directly, without flash-off time.

MIXING RATIOS:

	MIXING RATIOS (BY VOLUME)		
	High-build primer	Filler primer	Wet-on-wet primer
AcrylFiller HQ Fast	4 parts	4 parts	4 parts
Harter AcrylFiller HQ Fast	1 part	1 part	1 part
Additive AcrylFiller HQ Fast	0%	15%	30%
Spray viscosity F/4 / +20°C	60"	30"	15"

APP No.	Product name	Quantity
020550	APP AcrylFiller HQ Fast 4:1 - Two-component acrylic filler primer black 1,0 L	1 pc
020551	APP AcrylFiller HQ Fast 4:1 - Two-component acrylic filler primer gray 1,0 L	1 pc
020552	APP AcrylFiller HQ Fast 4:1 - Two-component acrylic filler primer white 1,0 L	1 pc
020553	APP AcrylFiller HQ Fast 4:1 - Two-component acrylic filler primer black 4,0 L	1 pc
020554	APP AcrylFiller HQ Fast 4:1 - Two-component acrylic filler primer gray 4,0 L	1 pc
020555	APP AcrylFiller HQ Fast 4:1 - Two-component acrylic filler primer white 4,0 L	1 pc
020565	APP Harter AcrylFiller HQ Fast 4:1 - Hardener for acrylic primer medium 0,25 L	1 pc
020566	APP Harter AcrylFiller HQ Fast 4:1 - Hardener for acrylic primer slow 0,25 L	1 pc
020567	APP Harter AcrylFiller HQ Fast 4:1 - Hardener for acrylic primer medium 1,0 L	1 pc
020568	APP Harter AcrylFiller HQ Fast 4:1 - Hardener for acrylic primer slow 1,0 L	1 pc
020570	APP Additive AcrylFiller HQ Fast - Drying accelerator additive 1,0 L	1 pc

APP Sp. z o.o.

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07.11.2025