Product name: polyester universal putty
APP Poly Plast Softer
APP No.: 010550, 010551, 010552.

Universal two-component polyester putty with silky smooth finish. It is designed for filling dents and levelling scratches during bodywork repairs. It has high flexibility and mechanical resistance. It is easy to apply and process.

Packaging.	• APP No. 010550 - 0.50 kg, • APP No. 010551 - 1.80 kg, • APP No. 010552 - 5.40 kg.
Product and accessories.	APP Poly Plast Softer and peroxide paste hardener.
Basic ingredients.	APP Poly Plast Softer – mixture of mineral fillers with high durability unsaturated polyester resin. Hardener – DIBENZOYLPEROXIDE.
Colour.	Yellow
Applications	It is designed for filling dents and levelling scratches during bodywork repairs.
Substrate Suitable substrates.	Steel, galvanised sheet steel, aluminium, glass fibre reinforced polyester products, two-component fillers, polyester laminates and old OEM coatings. In order to increase resistance to corrosion, areas sanded down to a clean sheet should be primed with APP Grund EP, a two-component epoxy primer. Note! Do not apply directly on: reactive and acid-hardening primers, one-component products and thermoplastic lacquers (T.P.A.).

Substrate preparation

Steel:
- degrease and dry sand with P80-P150 sand paper.

Galvanised steel sheet, aluminium:
- degrease and dry sand with abrasive fleece or P150-P180 abrasive paper.

Existing finishes:
- grind to a clean metal or suitable surface with P80-P120 abrasive paper,
- then smoothen the transitions to the old coating with P150-P220 abrasive paper.

APP Sp. z o.o. 62-300 Września ul. Przemysłowa 10, phone + 48 61 437 00 00.
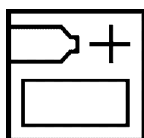
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Before spreading the putty, clean the treated surface of dust and degrease it with APP W900, APP W911 or APP WB910 remover.

Applications
Mixing ratio.

Mixing ratios by weight:
100 g	APP Poly Plast Softer
2-3 g	Hardener in paste

Note!
Overdosing of hardener should be avoided, as this may result in localised discolouration of the paint film or poor curing.
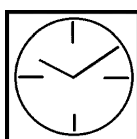Mix by kneading until a uniform colour is obtained.

Application.

Apply with a putty knife in thin layers within the application period, i.e. up to 5 minutes.
Recommended working temperature: +15°C to +25°C. Do not apply the product at temperatures below +5°C.

Drying.

At +20°C, it is suitable for further processing after:
- 20–30 minutes.

Short-wave radiator: 3–5 minutes.

Note!
During forced drying, the temperature should not exceed +80°C, as this can cause loss of adhesion, cracking or blistering.

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Sanding.

Dry sand after complete curing:
- roughly with P120-P180 sand paper,
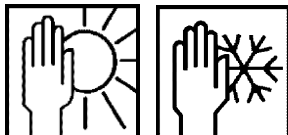- finish with P220-P280 sand paper.

Coverage.

APP Poly Plast Finisher	APP AcrylFiller Multi Sanding
APP SN05	APP AcrylFiller 401
APP 1K S	APP AcrylFiller 501
	APP AcrylFiller Rapid
	APP AcrylFiller Compact
	APP Primer Filler
	APP Grund EP
	APP Haftgrund
	APP 2K Haftgrund

Equipment cleaning.   Wash immediately after use with nitrocellulose solvent.

Storage

Store in closed original packaging in a dry, cool and well-ventilated room.
Protect from freezing.

OHS regulations

For professional use only.
See text on product labels or in the product
MSDS.
Comply with the OHS regulations in force in the country concerned.

VOC

VOC limit g/l in the ready-to-use product.
    250 g/l for APP Poly Plast Softer.
Maximum VOC content g/l in the ready-to-use product.
    < 200 g/l for APP Poly Plast Softer.