

TECHNICAL INFORMATION

Preparation Date:
18.03.2013.



Updating Date:
18.03.2013.

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Product Name: APP Primer Filler Spray APP No.: 020720.

Single component quick drying primer of anti-corrosion and sealing properties. It features with very good adhesion to iron, steel, zinc plated steel and aluminium. May be covered with any type of top coats. It provides base coat in case of fine grinding and for SMART micro repairs.

Packaging: 400ml aerosol

Product and additives: APP Primer Filler Spray.

Colour: Dark grey.

Purpose Provides base coat in case of fine grinding and for SMART micro repairs.

Substrate

Appropriate substrate:

Iron, steel, zinc coated steel and aluminium, Grinding of factory made coats and Polyester filling.

Substrate preparation:



Carefully clean and remove any corrosion sources and perform sanding on dry with P320-P500 sandpaper.



Level any irregular surfaces of bonding of old top coat and Polyester filling.

Perform sanding on wet with P600-P800 sandpaper in case of base coats and old top coats.



Before spraying, clean the surface to remove dust and degrease with W900, WC900 PLUS or WB900 stripper.

The above information is based on currently available data and knowledge on the product and its use. The information does not purport to be a description of product in terms of its quality, suitability for use in some conditions, nor does it guarantee any particular features. User shall follow instructions provided on labels and MSDS. Producer is not responsible for consequences and work effects that were influenced with factors beyond his control.

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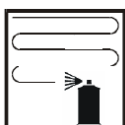
Use

Application:



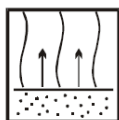
Before spraying perform grinding of surface to be painted, and clean to remove dust and degrease. Shake the container for 2-3 minutes to mix well the contents. Make a test before spraying.

On the surface to be painted apply the primer keeping distance of 20-30cm.



Quantity of coats: 2-3 x1,
Dry coat thickness: 50-60µm
Recommended conditions:

- Min. temperature :+10°C
- Max. relative humidity:80%



Inter layer evaporation time at temperature: +20°C:
3-5 min.

Drying



At temperature +20°C:

- Dusty dry: 5 min.
- Touch dry: 10 min.
- Ready to be covered: 25-30 min.
- Ready to be grinded: 30 min.

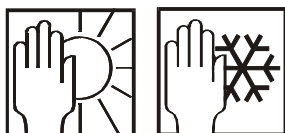
Coverability:

After 25-30 min./+20°C apply water-thinnable and traditional top coats.

Equipment cleaning:

To clean the nozzle and remove paint turn upside-down the container and spray aerosol for a moment so that propellant gas forces out paint remains out of nozzle to prevent drying and enable future use of aerosol.

Storage:



Store in closed, original containers, in dry and well ventilated spaces.
Protect against freezing.

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Occupational safety:



Product for professional use only.
See: labels on containers and MSDS
User must follow locally and regionally applicable industrial safety regulations.

VOC:

Permitted g/l VOC content in product ready to use.
780g/l for APP Primer Filler Spray
Maximum g/l VOC content in product ready to use.
664.2g/l for APP Primer Filler Spray

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