

# TECHNICAL INFORMATION

Date drafted:  
19/04/2019



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Page 1 of 3

## Product name: APP Bumper Paint 2-in-1 Spray structural paint for bumpers. APP No.: 020811, 020812.

One-component, fast-drying structural paint for the repair and renovation of plastic parts, such as bumpers, side mouldings, exterior mirror caps, etc. It allows to recreate the factory texture giving the surface an original and fresh look. Type of gloss – satin gloss.

Packaging: 400 mL spray.

Product and accessories: APP Bumper Paint 2-in-1 Spray.

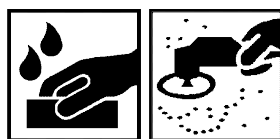
Colour: black – 020811,  
grey – 020812.

Application: It is designed for the repair of plastic body parts of cars, vans, trucks and buses.  
By applying APP Bumper Paint 2-in-1 Spray, you can recreate the factory surface texture, giving it an original and fresh look.

### Substrate

Suitable substrates: All parts made of current plastics, such as: ABS, ABS-PC, PP-EPDM, PUR-RIM, PUR, hard PVC, except PE.  
Note!  
Do not use on polyethylene (PE) parts.  
The product does not require the pre-application of primers for plastics, e.g: APP Kunststoff Primer or APP Kunststoff Primer Spray.

Substrate preparation:



Sand the surface:

- with APP Fine or APP Ultra Fine abrasive fibre,
- wet, manually with P600-P800 sandpaper,
- dry, with machine using P240-P360 sandpaper.



Before spraying, clean the surface of dust and degrease it with APP WK900 plastic remover or APP W900 remover.

The above information is in line with the current state of knowledge of our products and their possible applications. This does not guarantee specific properties or suitability for use under specific conditions. Follow the notes and warnings on the product labels and on the safety data sheet. We assume no liability if the final result of the work was influenced by factors beyond our control.

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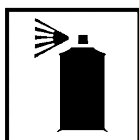


Date updated:  
19/04/2019

Page 2 of 3

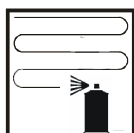
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structural paint for bumpers. APP No.: 020811, 020812.**

## Application:



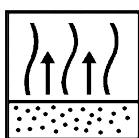
Stir the paint well by shaking the container for 2-3 minutes. Perform test spraying.

Coat the painted surface evenly with the primer from a distance of 20-30 cm.



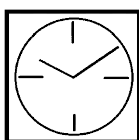
Number of layers: 2-3 x 1.

Dry coating thickness: 15-20  $\mu\text{m}$ .



Evaporation time between coats at +20°C: 3-5 minutes.

## Drying



At +20°C:

Dust dry in: 10 min

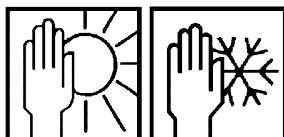
Touch dry in: 1-2 h

Fully dry in: 24 h

## Equipment cleaning:

To clean the paint from the nozzle, turn the container upside down and run the spray for a while. The propellant will push the residual paint out of the nozzle, preventing it from drying out, and thus allowing the spray to be reused.

## Storage:



Store in closed original packaging in a dry and well-ventilated room.  
Keep in a cool place.  
Protect from freezing.

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Page 3 of 3

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## OHS regulations:



For professional use only.  
See text on product labels or SDS.  
The user must comply with the OHS regulations in force  
in the country concerned.

## VOC:

Permissible VOC content in g/L in the ready-to-use product.  
840.0 g/L for APP Bumper Paint 2-in-1 Spray  
Maximum VOC content in g/L in the ready-to-use product.  
672.8 g/L for APP Bumper Paint 2-in-1 Spray

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