

# TECHNICAL INFORMATION

Issue Date:  
04.12.2015.



Revision Date:  
04.12.2015.

Page 1 from 2

## Product Name: APP Modular Special Base 80-04 Interior Converter – Base Coat Converter. APP No.: 0260004.

Interior Converter is purposed for base coats of **APP Modular Special Base system**. Spraying the base coat along with the converter on internal surfaces of e.g. engine compartment, boot, car interior, recess etc. eliminates the need to apply a clear top coat. The converter provides a satin coat that protects against operation related mechanical damages. The additive is not offered in terms of APP Modular Special Base System, and it affects the strength of coat only.

Packaging: 1.0L.

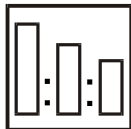
Product and additives: APP Modular Special Base 80-04 Interior Converter,  
APP Modular Special Base,  
APP 2K Acryl Verdunnung AVN.

Colour: Transparent, colourless.

Use: Product purposed for use during spraying of car internal surfaces e.g. engine compartment, boot, recess etc. It eliminates the need to apply a clear top coat.

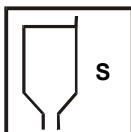
### Application

Mixing ratio:



Mixing ratio by volume:

|              |   |
|--------------|---|
| 70 by volume | APP Modular Special Base                          |
| 30 by volume | APP Modular Special Base 80-04 Interior Converter |
| 50 by volume | APP 2K Acryl Verdunnung AVN                       |



Spraying viscosity: 16-18 s 4mm DIN/+20°C.

The above information is based on currently available data and knowledge on the product and its use. The information does not purport to be a description of product in terms of its quality, suitability for use in some conditions, nor does it guarantee any particular features. User shall follow instructions provided on labels and MSDS. Producer is not responsible for consequences and work effects that were influenced with factors beyond his control.

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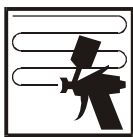
Page 2 from 2

## Product Name: APP Modular Special Base 80-04 Interior Converter – Base Coat Converter. APP No.: 0260004.

### Application:



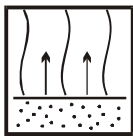
Apply with spray gun fitted with  $\varnothing 1.2\text{-}\varnothing 1.4\text{mm}$  nozzle at air pressure from 2 to 3.5bar.



Coats quantity: depending on colour  
to ensure desired finish (hiding power).

Recommended working conditions:

- Minimum temperature:  $+15^{\circ}\text{C}$
- Maximum relative humidity: 75%.



Intra-layer evaporation time at temperature  $+20^{\circ}\text{C}$ :  
5-7 minutes.

Ready mixture workability time in tightly closed container:  
2 years.

### Drying



At temperature  $+20^{\circ}\text{C}$ :

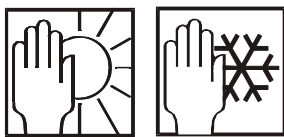
Dry, satin:

15-25 minutes.

Maximum recoating time:

ca. 6 h

### Storage:



Store in closed, original containers, in dry and well ventilated spaces.

Protect against freezing and temperature over  $50^{\circ}\text{C}$ .

### Occupational safety:



Product for professional use only.

See: labels on containers and MSDS.

User shall follow locally and regionally applicable industrial safety regulations.

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