**TECHNICAL INFORMATION** 

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## Product Name: Two-Component Epoxy Adhesive APP-EP3 - APP No. 040515

DESCRIPTION: Epoxy, two-component all-purpose adhesive, hardening within 5 minutes.

**Physical Properties:** 

- Clear, viscous liquids of specific odour

Features:

- If mixed and applied, hardening follows within 4-6 minutes
- Hardening leaves a transparent coat
- Total hardening at ambient temperature within 24h in practice

Use:

- Perfect for bonding plastic, wood, metal, ceramic, glass and many other similar materials, hardening within 5 minutes.

Application:

- Prepare surfaces (the surface to be bonded must be clean, dry, free of silicone, oil, grease, wax etc.; to ensure best results sand the surfaces with sand paper)

- Mix A and B Component

- Apply the adhesive (apply the thin layer of prepared mixture on both surfaces to be bonded, remove excessive adhesive, join and press surfaces for 4 to 6 minutes, to ensure best results use in ambient temperature over  $20^{\circ}$ C)

	Resin- A Component	Hardener- B Component
Viscosity (cP)	7 000 - 9 000	10 000 - 16 000
Density (g/cm3)	1.17	1.14
Form	Clear, viscous and odourless	Clear, yellowish liquid of slightly
	liquid	harsh odour
Gel time (typical value) : 4 to 5 minutes		

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