

TECHNICAL INFORMATION

Development date:
03.04.2017



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Product name: APP Primer KM car windshield installation glue primer. APP No.: 040610, 040611, 040612.

Glue primer for car windshield installation using APP Auto Glass and APP Augo Glass GTX polyurethane glues. It is intended for increasing the adhesiveness of the applied glue and securing the joint against UV radiation.

Packaging: 10 ml, 30 ml and 250 ml aluminum bottle.

Product and additions: APP Primer KM – reactive polyurethane oligomer in an organic solvent, physically drying due to evaporation and chemically hardened due to reaction with atmospheric humidity.

Color: black mat.

Density: $0,90 \pm 0,05$.

Viscosity in +20°C: 12-15 s 4 mm DIN.

Solid particle content (EN 827): $(28 \pm 2)\%$.

Application

- in the automotive industry, for first factory installation of front windshields
- for replacement of damaged windshields, to increase the adhesiveness of polyurethane glues
- as an insulating primer.

Substrate

- Applicable substrates:
- windshields with ceramic screen imprints,
 - lacquered and ceramic surfaces,
 - lacquer surface scratches and damage during cut out of a damaged windshield.

Surface preparation:



Prior to applying the primer, clean the dust and degrease the windshield with a cleaning compound, e.g. acetone. Thoroughly clean the dust and degrease the lacquered surface of windshield

The above information corresponds with the current knowledge about our products and their possible applications.

This does not guarantee specific properties or fitness for use in particular circumstances. It is necessary to follow the notes and warnings contained on product labels and included in the product data sheet. We do not take responsibility for the end work results being influenced by factors and circumstances beyond our control.

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installation using a cleaning compound.

Use

Mix the primer thoroughly by shaking the container for 1-2 minutes. Using the APP No. 040620/21 applicator apply a uniform and continuous layer of the primer on a degreased and dry ceramic screen imprint surface.

Caution!

Due to reactivity with moisture, an open package should be used up within 24 hours.

Drying



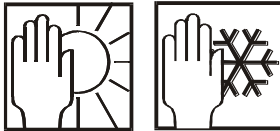
In a temperature of +20°C

Drying time: 10-15 min.

Coverage:

After drying, apply the polyurethane windshield glue. The glue may be applied up to 1 h from drying.

Storage:



Store in original, closed packaging, in a temperature from 0°C to 25°C in a dry and well ventilated room. Protect against freezing.

OHS Regulations:



For professional applications only.

See: text contained on product labels or the product safety data sheet.

The user must adhere to OHS regulations applicable within the given country.

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