

TECHNICAL INFORMATION

Preparation Date:
13.05.2013.



Updating Date:
13.05.2013.

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Product Name: Double-Sided Adhesive Tape Blue APP TDS Super.

APP No.: 040810, 040811, 040812, 040813, 040814,
040820, 040821, 040822, 040823, 040824.

Foam double-sided blue adhesive tape used to fix side moulding and decorative parts. It features with good mechanical strength, resistance to weather conditions and temperature. Additionally it ensures sound insulation. It may also be used for sealing purposes e.g. during assembly of spoilers.

Package: roll.

Rolled tape dimensions:

- 6mm x 5m - 040810
- 9mm x 5m - 040811
- 12mm x 5m - 040812
- 19mm x 5m - 040813
- 25mm x 5m - 040814
- 6mm x 10m - 040820
- 9mm x 10m - 040821
- 12mm x 10m - 040822
- 19mm x 10m - 040823
- 25mm x 10m - 040824

Technical Data:

Adhesive type: Shear resistant modified Acrylic adhesive.

Tape material: Polyurethane foam.

Tape colour: Black.

Tape density: 100 kg/m².

Tape thickness: 1.05 mm.

Adhesive bond: 29.4 N/25mm.

Tensile strength:
3.1 kg/10mm.

Elongation at break:
610%.

Thermal resistance: from -20°C to +120°C.

Thinners tolerance:
good.

UV radiation resistance:

The above information is based on currently available data and knowledge on the product and its use. The information does not purport to be a description of product in terms of its quality, suitability for use in some conditions, nor does it guarantee any particular features. User shall follow instructions provided on label and MSDS. Producer is not responsible for any consequences and work effects that were influenced with factors beyond his control.

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Moisture resistance: very good.
good.

”Carrier” material: LD Polyethylene.

”Carrier” colour: Blue.

Application:

- For indoor and outdoor use
- Fixing of exterior profiles, garnish strip
- Fixing of marks and emblems
- Fixing of internal mirrors
- Fixing of marks, plates and other flat elements.

Properties: Tape features with improved adhesion do substrate, mechanical strength, resistance to weather conditions and variable temperatures.

Base: Before work commencement firstly carefully remove any dust, clean and degrease the surface. Tape is purposed for use on plastic, metal, glass, ceramic, wooden surfaces as well as on surface enamelled and covered with top coat.

Use: APP TDS foam double –adhesive green tape shall be used in temperature from +15°C to +30°C.
Before any use, bring the tape to appropriate temperature. During application ensure maximum pressure to guarantee proper adhesive bond.
Optimal bonding strength is ensured after 24 hours at temperature of 23°C.
Caution!
Do not stretch the tape during application, as the tape will contract to its original length what will result in poor adhesive bond.

Storage:

Store in clean, dry and well ventilated spaces, at temperature +10°C to +30°C.

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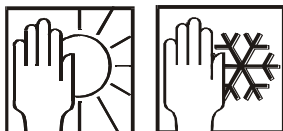


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Expiry time is 1 year, if storage followed in above specified conditions.

Occupational safety:



Product for professional use only.
See: labels on containers and MSDS.
User shall follow locally and regionally applicable industrial safety regulations.

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