

TECHNICAL INFORMATION

Preparation Date:
13.05.2013.



Updating Date: 13.05.2013.

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Product Name: Acrylic Double Adhesive Tape APP ACRYLIC TAPE.

APP No.: 040910, 040911, 040912, 040913, 040914, 040915.

Acrylic double –sided adhesive tape for indoor and outdoor use that features with improved mechanical strength. It is purposed to fix side moulding and decorative parts, as well as for sealing purposes. It is good alternative to welding, riveting, use of liquid adhesives and other fasteners.

Package: Roll.

Rolled tape dimensions:	• 9mm x 5m - 040910	• 9mm x 10m - 040913
	• 12mm x 5m - 040911	• 12mm x 10m - 040914
	• 19mm x 5m - 040912	• 19mm x 10m - 040915

Technical Data:

Tape material:	Polyurethane foam.
Tape colour:	black.
Tape density:	100 kg/m ² .
Tape thickness:	1.05 mm.
Adhesive bond:	51.5 N/25mm.
Shear strength:	7.1kg/cm ² .
Tensile strength:	6.0kg/cm ² .
Thermal resistance:	from -30°C to +120°C.
Thinners tolerance:	does not subject to degradation.
UV radiation resistance:	good.
Moisture resistance:	very good.
”Carrier” material:	LD Polyethylene.
”Carrier” colour:	red.

The above information is based on currently available data and knowledge on the product and its use. The information does not purport to be a description of product in terms of its quality, suitability for use in some conditions, nor does it guarantee any particular features. User shall follow instructions provided on label and MSDS. Producer is not responsible for any consequences and work effects that were influenced with factors beyond his control.

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Use:

- For indoor and outdoor use
- Fixing of exterior profiles, garnish strip
- Fixing of marks and emblems
- Fixing of internal mirrors
- Fixing of wheel weights
- Fixing of marks, plates and other flat elements.

Properties:

Tape features with improved resistance to thinners, UV radiation and moisture resistance. It guarantees good adhesive bond, compensation of thermal expansion of bonded materials, and features with resistance to dynamic stress.

Base:

Before work commencement firstly carefully remove any dust, clean and degrease the surface. Tape is purposed for use on plastic, metal, glass, ceramic, wooden surfaces as well as on surface enamelled and covered with top coats.

Application:

APP ACRYL TAPE double –adhesive green tape shall be used in temperature from +15°C to +30°C.

Before any use, bring the tape to appropriate temperature. During application ensure maximum pressure to guarantee proper adhesive bond.

Optimal bonding strength is ensured after 24 hours at temperature of 23°C.

Caution!.

Do not stretch the tape during application, as the tape will contract to its original length what will result in poor adhesive bond.

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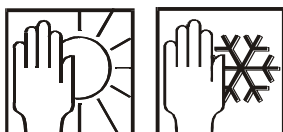
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APP ACRYLIC TAPE.**

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Storage:



Store in clean, dry and well ventilated spaces, at temperature +10°C to +30°C.

Expiry time is 1 year, if storage followed in above specified conditions.

Occupational safety:



Product for professional use only.

See: labels on containers and MSDS.

User shall follow locally and regionally applicable industrial safety regulations.

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