

# TECHNICAL INFORMATION

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03.03.2015.



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## Product name: APP Rally Color Spray. APP No.: 210101-210105.

Range of high quality, quick-drying Acrylic aerosol spray top coats. It features with very good adhesion to the substrate, good resistance to weather conditions and UV radiation. Range of APP Rally Color Spray products include:

- Acrylic top coat, white gloss APP No.: 210101
- Acrylic top coat, black matt APP No.: 210102
- Acrylic top coat, black gloss APP No.: 210103
- Acrylic top coat, silver for wheel rims APP No.: 210104
- Acrylic top coat, clear APP No.: 210105

Package: 500 ml Aerosol.

Product and additives: APP Rally Color Spray – Acrylic resin.

Coverage: 1.5-2 m<sup>2</sup>  
Caution! In practice, coverage depends on different factors including: shape, substrate roughness, application method and operating conditions.

Use Purposed for general use.

Substrate  
Appropriate substrate: Metal, aluminum, wood, glass, stone and plastic of different type. Grinded old top coats. Acrylic primers e.g. APP Rally Haftgrund

Preparation of substrate:



Carefully remove any corrosion and provide grinding on dry using P320-P500 sandpaper. Even the transitions down to old coat. In case of primers and old top coats provide grinding on wet using P600-P800 sandpaper.



Before spraying the primer, firstly clean the surface and remove dust and degrease using W900, W911 or WB900 stripper.

The above information is based on currently available data and knowledge on the product and its use. The information does not purport to be a description of product in terms of its quality, suitability for use in some conditions, nor does it guarantee any particular features. User shall follow instructions provided on labels and MSDS. Producer is not responsible for consequences and work effects that were influenced with factors beyond his control.

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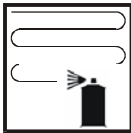
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## Use

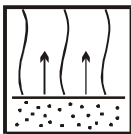
### Application:



Before spraying grind, clean and degrease the surface. Mix well the primer by shaking the container for 2-3 minutes. Perform test spraying. Cover the surface evenly applying the primer at distance of 20-30cm.

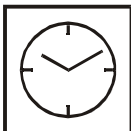


Coat quantity: a few thin coats to obtain desired effect.



Evaporation time between coats at temperature +20°C:  
3-5 minutes.

## Drying



At temperature +20°C:  
Dust dry: 5-10 min.  
Touch dry: 10-20 min.  
Total hardness: 2 h.

## Coverability:

Upon drying (ca. 30 min.) cover Acrylic top coat, of silver colour dedicated for wheel rims (210104) with clear top coat.

## Cleaning of tools:

Before nozzle cleaning, firstly position the container upside down and activate aerosol for moment. The propellant gas pushes the remains of paint out to prevent drying and will enable subsequent use of aerosol.

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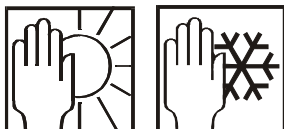


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## Storage:



Store in closed, original containers, in dry and well ventilated spaces. Protect against freezing.

## Occupational safety:



Product for professional use only.  
See: labels on containers and MSDS.  
User shall follow locally and regionally applicable industrial safety regulations.

## VOC:

Permitted VOC in g/L of product ready to use.  
840g/L for APP Rally Color Spray  
Maximum VOC in g/L of product ready to use.  
<700g/L dla APP Rally Color Spray

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