

TECHNICAL INFORMATION

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Product name: APP Rally Haftgrund Spray. APP No: 210106.

Quick drying one-component Acrylic primer that features with perfect adhesion to Polyester fillers and old top coats. An advanced formula ensures perfect adhesion to metal and good anti-corrosion protection. Easy for grinding, ensures maximum adherence, gloss and stability for top coat. May be covered with any type of top coats.

Package: 500ml Aerosol.

Product and additives: APP Rally Haftgrund Spray.

Colour: Grey.

Coverage: 1.5-2 m²
Caution! In practice, coverage depends on different factors including: shape, substrate roughness, application method and operating conditions.

Purpose Purposed for general use.

Substrate
Appropriate substrate: Metal, aluminum, wood, glass, stone and plastic of different type. Transitions of factory applied top coats and Polyester filling upon prior grinding.

Substrate preparation:



Carefully remove any corrosion and provide grinding on dry using P320-P400 sandpaper. Even the transitions down to old coat and Polyester filling. In case of primers and old top coats provide grinding on wet with P500-P600 sandpaper.



Before spraying the primer, firstly clean the surface and remove dust and degrease using W900, W911 or WB900 stripper.

The above information is based on currently available data and knowledge on the product and its use. The information does not purport to be a description of product in terms of its quality, suitability for use in some conditions, nor does it guarantee any particular features. User shall follow instructions provided on labels and MSDS. Producer is not responsible for consequences and work effects that were influenced with factors beyond his control.

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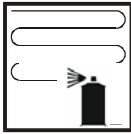
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Use

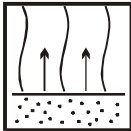
Application:



Before spraying firstly remove dust, clean and degrease the surface.
Mix well the primer by shaking the container for 2-3 minutes.
Perform test spraying.
Cover the surface evenly applying the primer at distance of 20-30cm.

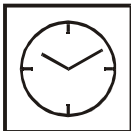


Coat quantity: a few thin coats to obtain a desired thickness.



Evaporation time between coats at temperature +20°C:
3-5 minutes.

Drying



At temperature +20°C:
Dust dry: 5-10 min.
Touch dry: 10-20 min.
Total hardness: 2 h.

Coverability:

Upon drying and grinding, the product may be covered with top coats.

Grinding



Following total hardening you may carry out grinding:

- Manually on wet using P600-P800 sandpaper
- Mechanically on dry using P400-P500 sandpaper

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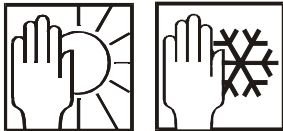
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Cleaning of tools:

Before nozzle cleaning, firstly position the container upside down and activate aerosol for moment. The propellant gas pushes the remains of paint out to prevent drying and will enable subsequent use of aerosol.

Storage:



Store in closed, original containers, in dry and well ventilated spaces.
Protect against freezing.

Occupational safety:



Product for professional use only.
See: labels on containers and MSDS.
User shall follow locally and regionally applicable industrial safety regulations.

VOC:

Permitted VOC in g/L of product ready to use.
840g/L for APP Rally Haftgrund Spray
Maximum VOC in g/L of product ready to use.
676.6g/L for APP Rally Haftgrund Spray

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