

TECHNICAL INFORMATION

Preparation Date:
07.02.2012



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Product name: Metalworking Fluid Aerosol APP CD-Drill. APP No.: 212065.

High quality cooling and lubricating preparation that prevents overheating of metals during cutting, drilling and milling. Silicone free. Protects tools against corrosion.

Package: 400ml Aerosol.

Product and additives: APP CD-Drill – purified mineral oils mixture.

Colour: light brown transparent.

Use temperature: from +5°C up to +30°C.

Use:

- Prevents overheating of tools and metals during machining
- Decreases temperature during cutting, sawing, milling, rolling, threading, boring and press forming
- Protects and extends life of cutting tools
- Purposed for all kinds of steel, casts, noble steel, brass, aluminium, and other alloys

Properties:

- Accelerates machine cutting
- Extends life of cutting tools, e.g. cutters, bits, milling cutters, taps (also for hard and fragile materials)
- Highly resistant to heat, of perfect cooling properties
- Prevents damages of machined surfaces, e.g. thread burrs
- Easy to use, economical and efficient
- Silicone free

The above information is based on currently available data and knowledge on the product and its use. The information does not purport to be a description of product in terms of its quality, suitability for use in some conditions, nor does it guarantee any particular features. User shall follow instructions provided on labels and MSDS. Producer is not responsible for consequences and work effects that were influenced with factors beyond his control.

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Application

Process:



Mix well by shaking the container for 2-3 minutes.

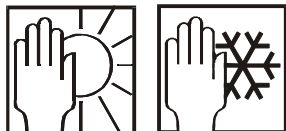
Apply plenty of APP CD-Drill preparation at distance of 10 -20 cm on the tool and machining place.

Repeat, if necessary.

During machining both the tool and the machined surface must be kept wet.

Following machining remove remains of other lubricants and mechanical contamination with APP BR01 brake remover.

Storage:



Store in closed, original containers in dry and well ventilated spaces.

Protect against freezing and temperature over 50°C.

Industrial Safety:



Product for professional use only.

See: labels on containers and MSDS.

User must follow locally and regionally applicable industrial safety regulations.

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