

EN



• APP 2K HS Rapid Acrylfiller 4:1 + Hardener Two-Component Acrylic Filler

Acrylic resin based, two-component HIGH SOLID Class (HS) quick filler features with perfect adhesion to Polyester surface filler, prime coats and fillers, as well as old top coats. Additionally it ensures maximum adhesion of top coat, gloss and stability.

ADVANTAGES:

- Quick hardening time
- Quick drying time at low temperatures (below 20°C)
- Easy sanding
- Possible mixing with Acrylic thinner 25%
- Possible drying in paint booth at temp. +60°C.



Filler 1,0 L



Hardener 0,25 l normal



Hardener 0,25 l fast



Filler 4,0 L



Hardener 1,0 L normal

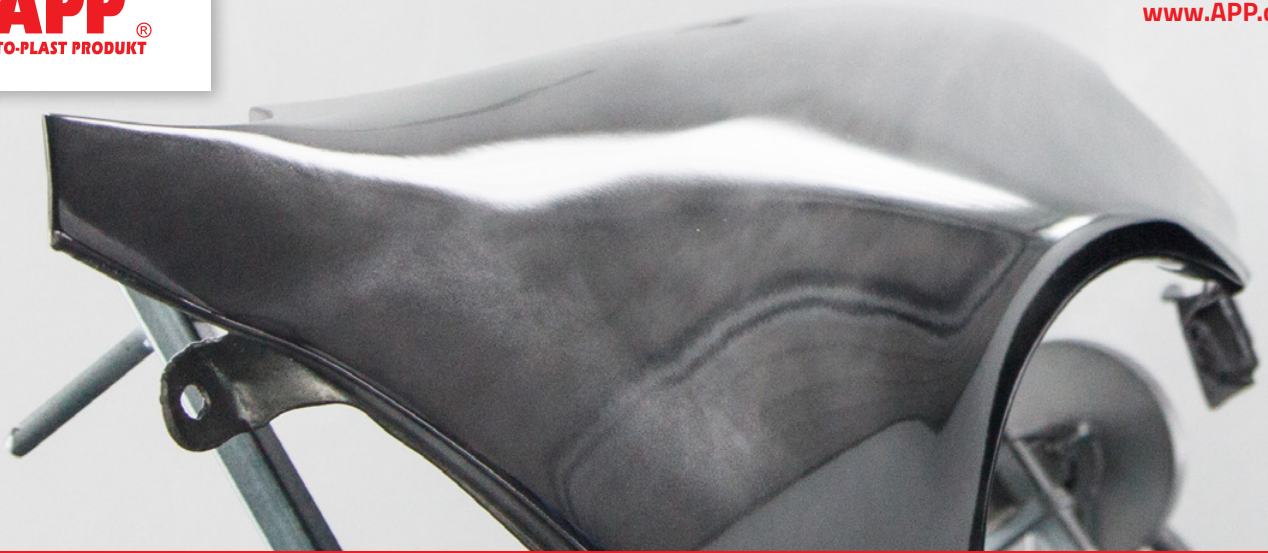


Hardener 1,0 L fast



APP No.	Product Name	Capacity	Type	Bulk Packaging	
020425	APP 2K HS Rapid Acrylfiller 4:1	Two-Component Acrylic Filler	1,0 L	White	12 items
020426	APP 2K HS Rapid Acrylfiller 4:1	Two-Component Acrylic Filler	1,0 L	Grey	12 items
020427	APP 2K HS Rapid Acrylfiller 4:1	Two-Component Acrylic Filler	1,0 L	Black	12 items
020528	APP 2K HS Rapid Acrylfiller Harter 4:1	Hardener for 2K HS Rapid Acrylfiller 4:1	0,25 l	Normal	12 items
020529	APP 2K HS Rapid Acrylfiller Harter 4:1	Hardener for 2K HS Rapid Acrylfiller 4:1	0,25 l	Fast	12 items

APP No.	Product Name	Capacity	Type	Bulk Packaging	
020428	APP 2K HS Rapid Acrylfiller 4:1	Two-Component Acrylic Filler	4,0 L	biały	4 items
020429	APP 2K HS Rapid Acrylfiller 4:1	Two-Component Acrylic Filler	4,0 L	szary	4 items
020430	APP 2K HS Rapid Acrylfiller 4:1	Two-Component Acrylic Filler	4,0 L	czarny	4 items
020530	APP 2K HS Rapid Acrylfiller Harter 4:1	Hardener for 2K HS Rapid Acrylfiller 4:1	1,0 L	Normal	6 items
020531	APP 2K HS Rapid Acrylfiller Harter 4:1	Hardener for 2K HS Rapid Acrylfiller 4:1	1,0 L	Fast	6 items



EN

- APP**
 Comparison of 2K properties



PROPERTIES	2K HS Rapid Acrylfiller 4:1	2K HS Acrylfiller 4:1	2K HS Acrylfiller 5:1	2K HS Compact Acrylfiller 5:1
Packaging	1,0 L + 0,25 L, 4,0 L + 1,0 L	1,0 L + 0,25 L, 4,0 L + 1,0 L	1,0 L + 0,2 L, 4,0 L + 0,8 L	0,83 L + 0,17 L
Available Colour	White, grey, black	White, grey, black	White, grey, black	Grey, dark grey
Substrate	Steel, metal sheet galvanized and aluminium primed with APP 1K Haftgrund, APP 2K Haftgrund, APP Grund EP one-component primer, Polyester based fillers. Factory applied coats following sanding.			
Mixing ratio with thinner	Up to 25%	Up to 10%-25% 0% hydrodynamics	N/A	10% - 20%
Method	Traditionally with sanding	Traditionally with sanding, Hydrodynamic spray, Wet on wet	Traditionally with sanding	Traditionally with sanding
Qty of coats	2	2-3	2	2
Dry coat thickness	60-100µm - 25% of thinner 160-200µm without thinner	120-180µm - 10% of thinner 300µm without thinner	200 µm	200 µm
Evaporation time between coats at 20°C	5 min	15 min	5 min	5 min
DRYING				
At 20°C	1,5-2 h	3-5 h	3-4 h	3-4 h
Dust dry	15-20 min	25-30 min	25 min	30 min
At 60°C	25-30 min	30-40 min	30 min	30 min
IR Radiator	12-15 min	15-17 min	12-15 min	15-18 min
VOC	435 g/l	500 g/l	540 g/l	502 g/l